SAFETY DATA SHEET



Blasomill VP 23005

Section 1. Identification

GHS product identifier	: Blasomill VP 23005
Article No.	: 83329-51
Product type	: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
Industrial use only. Metal working fluids Experiment	
Uses advised against	
Consumer use.	
Manufactured/supplied	 BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 Mail: contact@blaser.com Blaser Swisslube Inc. 31 Hatfield Lane 10924 Goshen Tel:+1 845 294 32 00 Mail: mailboxusa@blaser.com
e-mail address of person responsible for this SDS	: reach@blaser.com
Emergency telephone number (with hours of operation)	: +1 866 928 0789 (Toll free)

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: ASPIRATION HAZARD - Category 1
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	: H304 - May be fatal if swallowed and enters airways.
Precautionary statements	
Prevention	: Not applicable.
Response	 P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.
Date of issue/Date of revision	: 3/20/2023 Date of previous issue : 3/1/2023 Version : 1.01 1/10 US



Section 2. Hazards identification

Storage Disposal

- : P405 Store locked up.
- : P501 Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

Section 3. Composition/information on ingredients

Substance/mixture

Eye contact

: Mixture

: None known.

Ingredient name	%	CAS number
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	≥75 - ≤90	-

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessar	<u>y first aid measures</u>
Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation	: Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	 Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptor	ns/effects, acute and delayed
Potential acute health e	effects

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Ingestion		e symptoms may include t or vomiting	he following:				
Skin contact	: No spec						
Inhalation	: No spec	cific data.					
Eye contact	: No spec	cific data.					
Over-exposure signs/syr	nptoms						
Ingestion	: May be	fatal if swallowed and ent	ers airways.				
Skin contact	: No know	wn significant effects or ci	itical hazards.				
Inhalation	: No know	wn significant effects or cr	itical hazards.				
		0					

: No known significant effects or critical hazards.



Section 4. First aid measures

Indication of immediate med	lical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide sulfur oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Spill	:	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated

absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.



Section 7. Handling and storage

Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not swallow. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

NIOSH Recommended exposure limit for Metalworking fluids: 0.5 mg/m3 (particulate)

Ingredient name	Exposure limits
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls Environmental exposure controls		Good general ventilation should be sufficient to control worker exposure to airborne contaminants. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measur	<u>es</u>	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
Skin protection		



Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	:	Liquid.
Color	:	Yellow.
Odor	:	Characteristic.
Odor threshold	:	Not available.
рН	:	Not applicable.
Melting point/freezing point	:	Not available.
Pour point	1	<-76°F
Boiling point, initial boiling point, and boiling range	1	Not available.
Flash point	:	Open cup: 393.8°F
Evaporation rate	1	Not available.
Flammability	:	Not available.
Lower and upper explosion limit/flammability limit	1	Not available.
Vapor pressure	:	Not available.
Relative vapor density	1	Not available.
Relative density	1	Not available.
Density	÷	0.85 g/cm³ [68°F]
Solubility in water	÷	Not available.
Miscible with water	4	No.
Partition coefficient: n- octanol/water	1	Not applicable.
Auto-ignition temperature	1	Not available.
Decomposition temperature	4	Not available.
Viscosity	1	Kinematic (104°F): 16 mm²/s (16 cSt)
VOC content	4	6 g/l (ASTM E1868-10); Concentrate in the packaging as sold.
Particle characteristics		
Median particle size	1	Not applicable.



Section 10. Stability and reactivity

Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Incompatible materials	: No specific data.
Conditions to avoid	: No specific data.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Chemical stability	: Shelf life: 36 months.
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	LD50 Dermal	Rat	>2000 mg/kg	-
,	LD50 Oral	Rat	>5000 mg/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification IARC/OSHA/NTP

Not applicable.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	ASPIRATION HAZARD - Category 1

Section 11. Toxicological information

Information on the likely routes of exposure	1	Not available.
Potential acute health effects		
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
Ingestion	:	May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: Adverse symptoms may include the following: nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposure

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	ects
Not available.	
General	: No known significant effects

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
Blasomill VP 23005 Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	>2000 N/A	N/A 2500	N/A N/A	N/A N/A	N/A N/A

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

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Bioaccumulative potential

Not available.

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

: The generation of waste should be avoided or minimized wherever possible. Disposal **Disposal methods** of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class(es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

SSLUBE

Transport in bulk according : Not available. to IMO instruments



Section 15. Regulatory information

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	:	Not listed
Clean Air Act Section 602 Class I Substances	:	Not listed
Clean Air Act Section 602 Class II Substances	:	Not listed
DEA List I Chemicals (Precursor Chemicals)	:	Not listed
DEA List II Chemicals (Essential Chemicals)	:	Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ	: Not applicable.
SARA 304 RQ	: Not ap

SARA 311/312 Classification

: ASPIRATION HAZARD - Category 1

Composition/information on ingredients

Name	%	Classification
Distillates (Fischer-Tropsch), heavy, C18-50 branched, cyclic and linear	≥75 - ≤90	ASPIRATION HAZARD - Category 1

California Prop. 65

This product contains one or more chemicals listed under California Proposition 65. Such chemicals are not used as raw materials in the product formulation but rather are typical impurities.

California SCAQMD Rule 1144:

Category: Metalworking Fluid – Metal Removal – General. Recordkeeping requirement: Super Compliant. (< 50 g/L VOC @ max. use concentration)

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Canada : Al	I components are listed or exempted.
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United States : All components are active or exempted.



Section 16. Other information

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
ASPIRATION HAZARD - Category 1	Calculation method

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

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Prepared by	: Product Stewardship Blaser Swisslube AG
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations
References	: Not available.

References

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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